



TECHNICAL INFORMATION (T004-T006; n02)

BEN – T004

PAUL – T005

KURT – T006

Spare Part Group n02

GLAZING

RECOMMENDATION FOR OPTICAL LENSES:

- Frames have 5.0 base curve
- Flatter curves should have 5.0 curve bevel applied to lens edge to maintain proper frame curve and ease adjustment

GLAZING AID:

- Patterns are available through customer service
- OMA shape files are available at www.silhouettelab.com



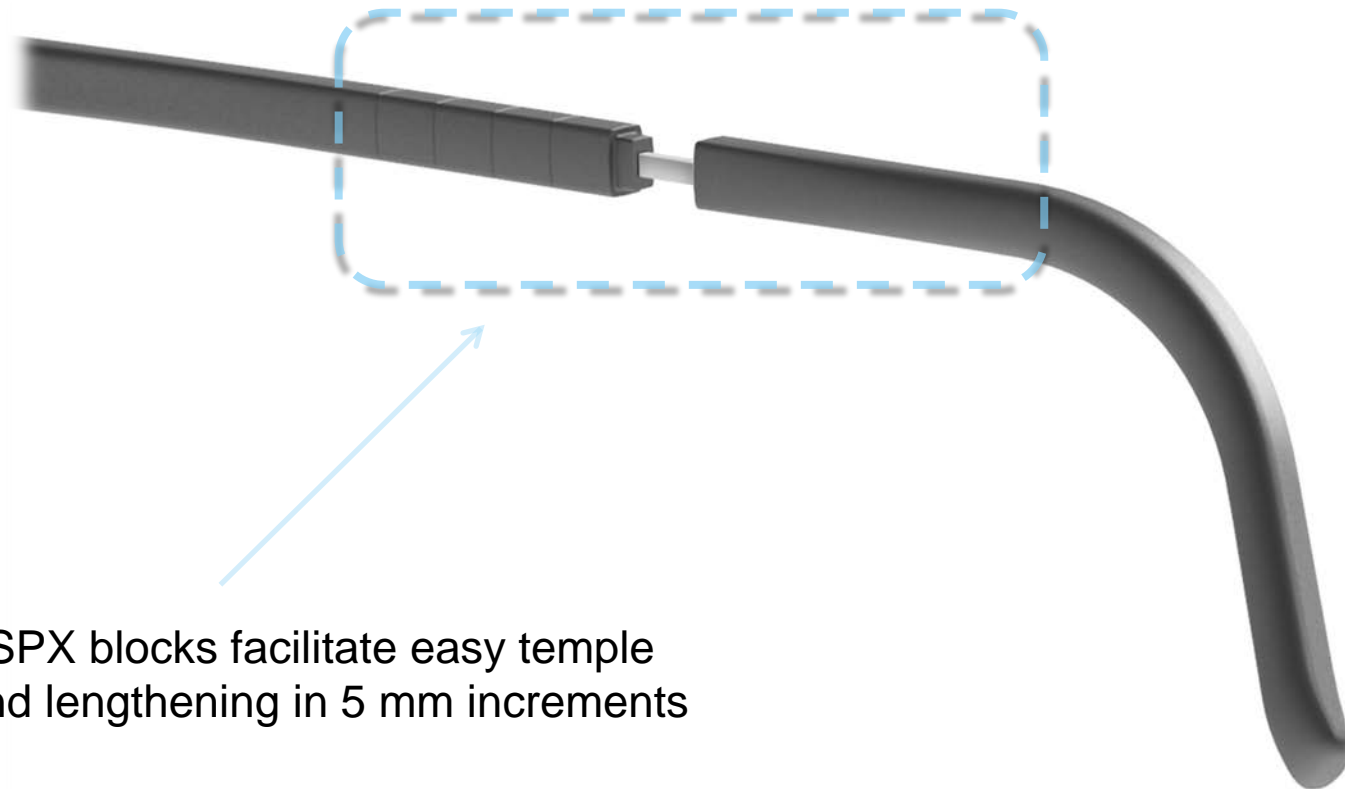
INCLINATE



Incline the temple at the hinge!

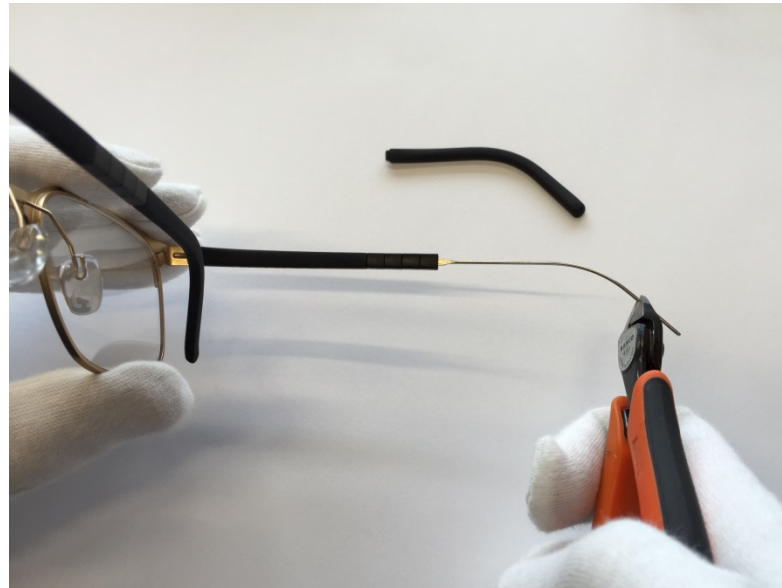
Special radius design to prevent gap between temple and front when adjusting pantoscopic tilt

TEMPLE SHORTENING / EXTENSION

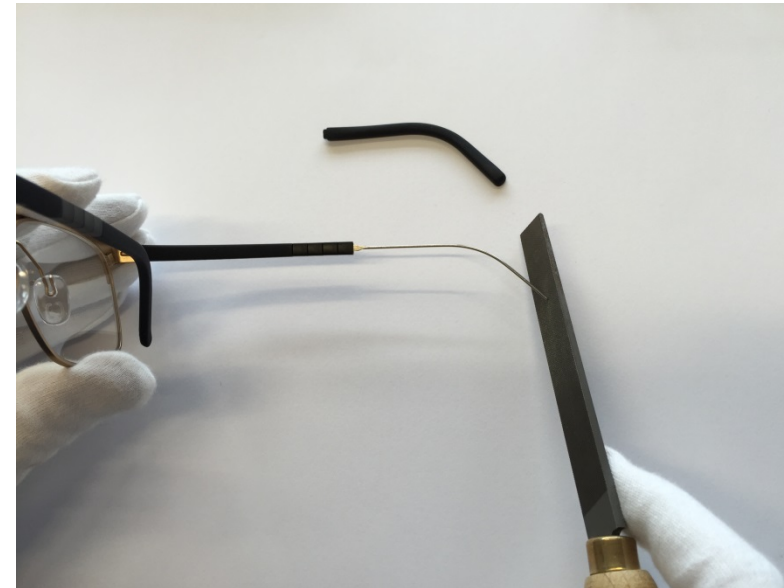


Innovative SPX blocks facilitate easy temple shortening and lengthening in 5 mm increments

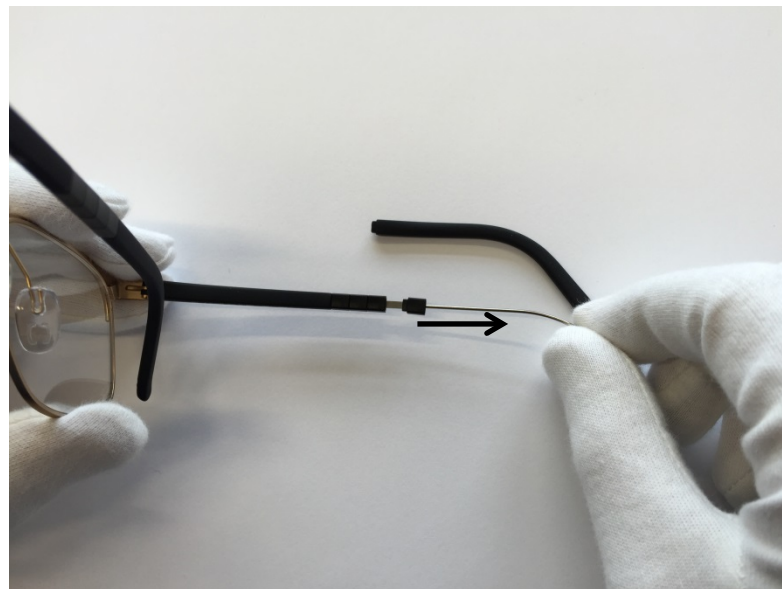
TEMPLE SHORTENING



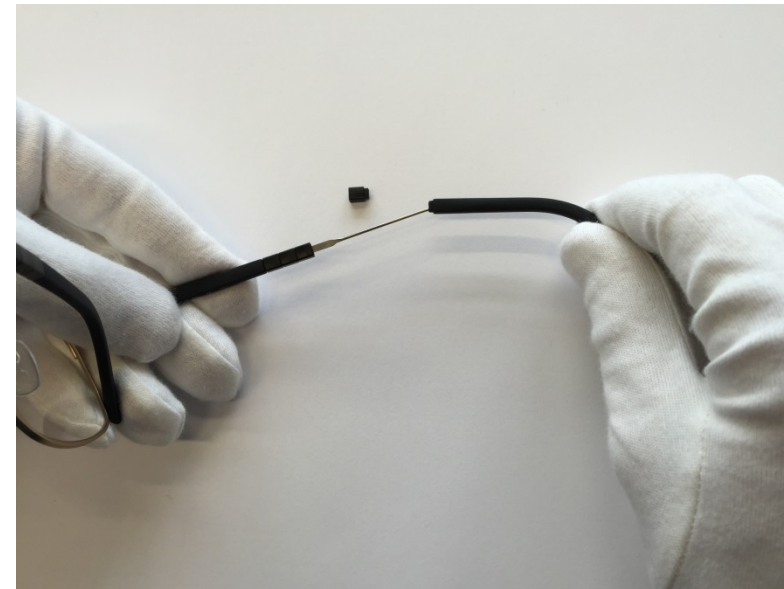
Remove temple end and shorten stainless steel with a diagonal cutter



File down sharp edges and burrs

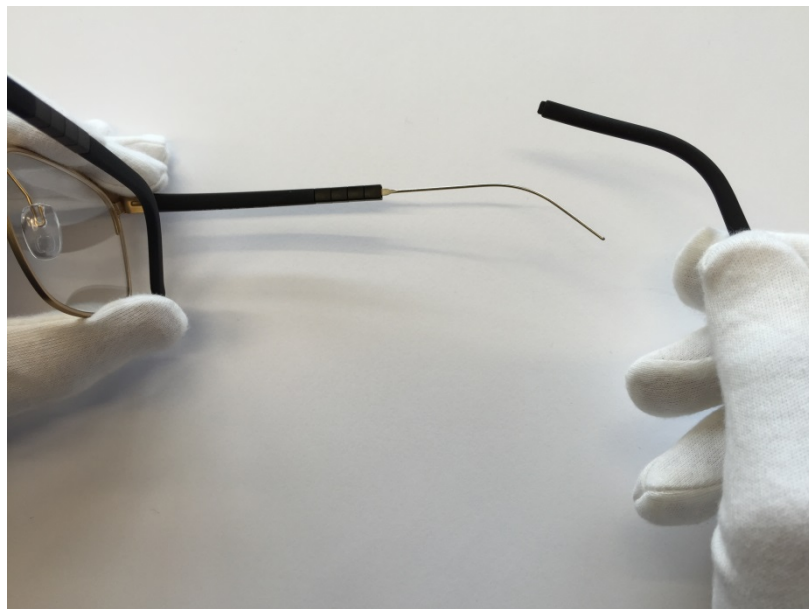


Remove desired number of SPX blocks

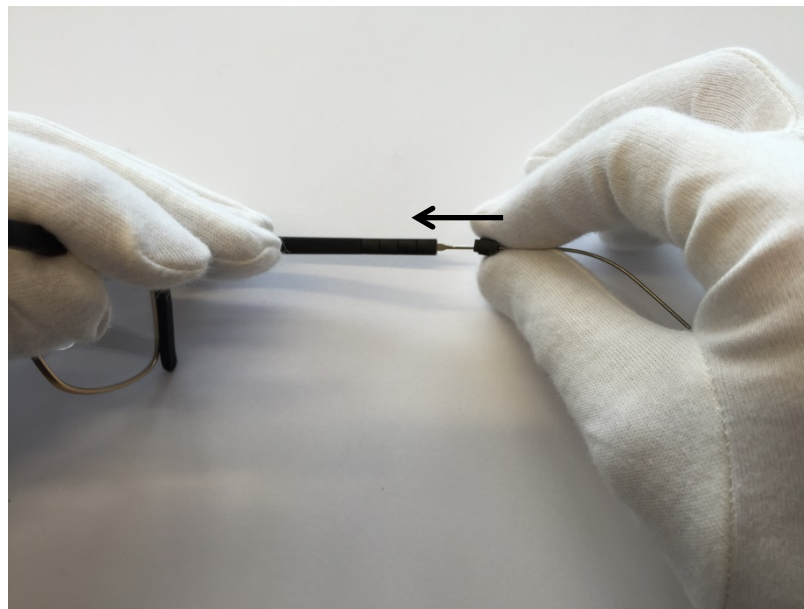


Install temple end and use a small amount of glue if necessary

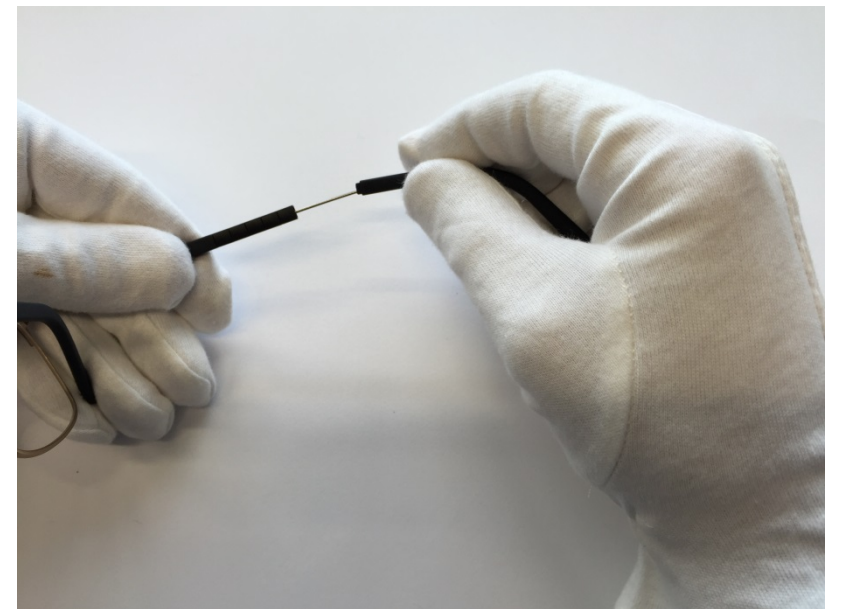
TEMPLE EXTENSION



Remove temple end



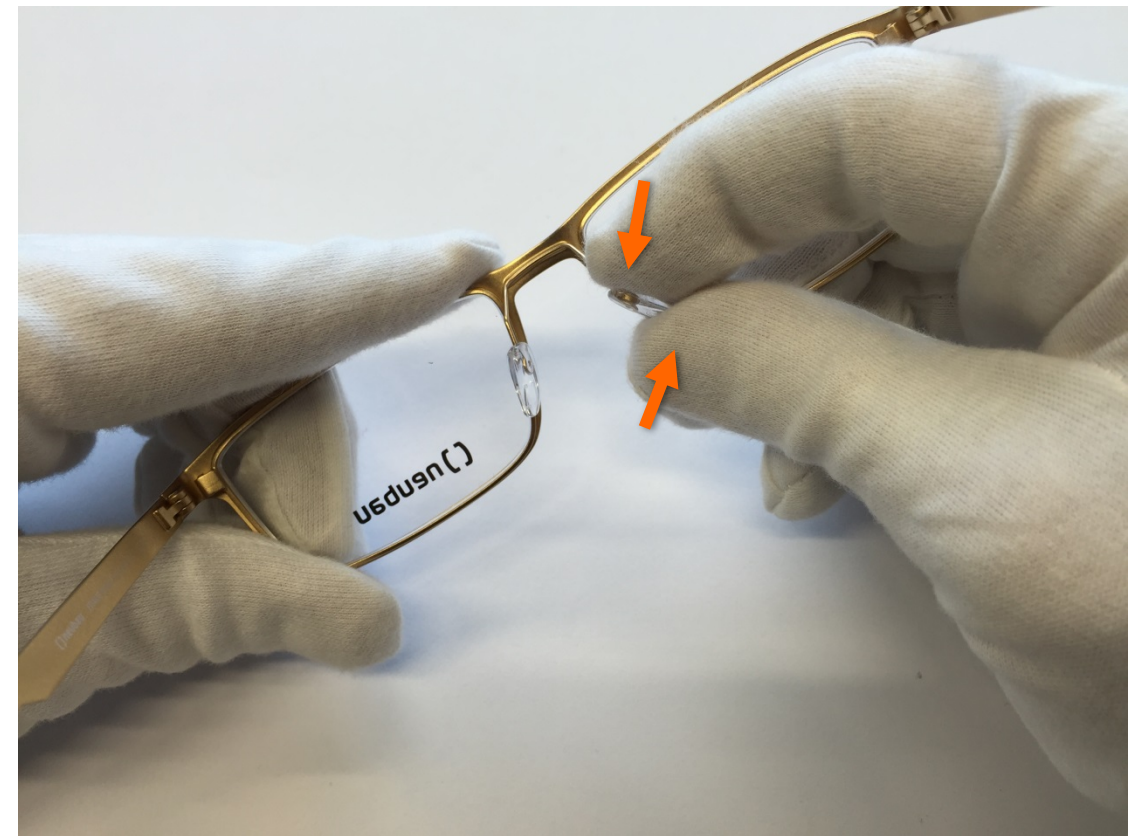
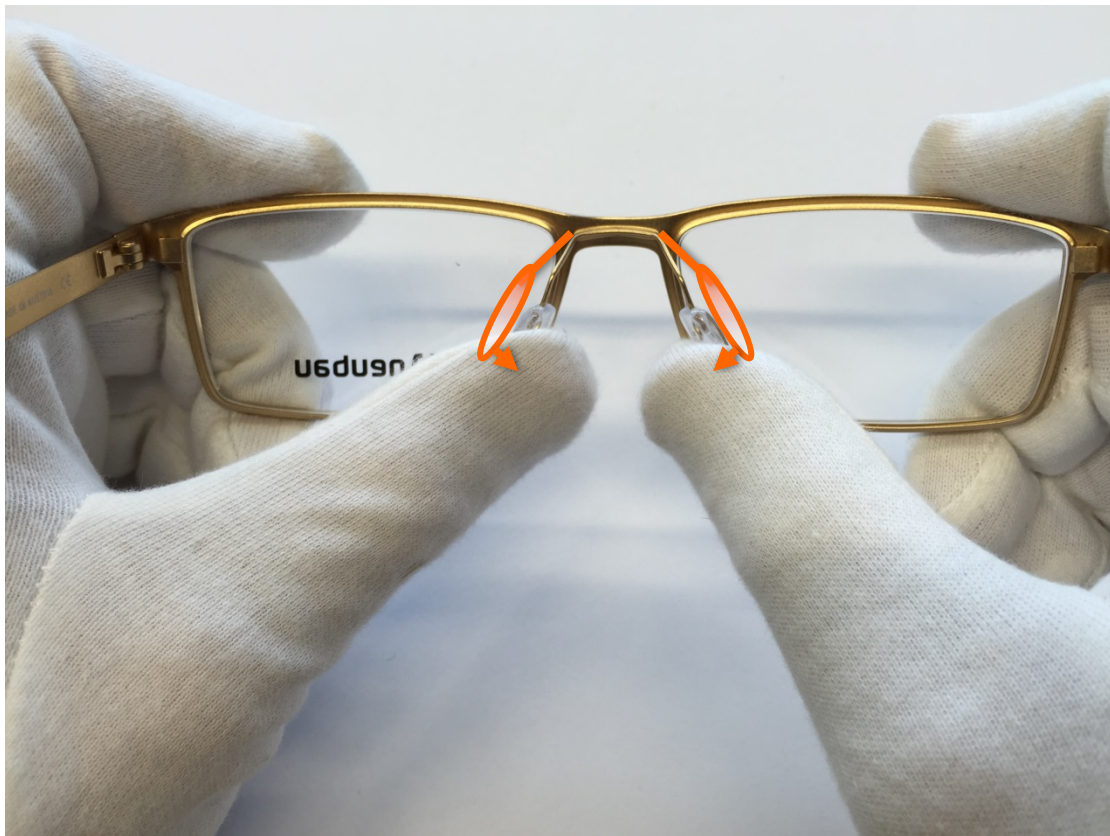
Mount an additional SPX part



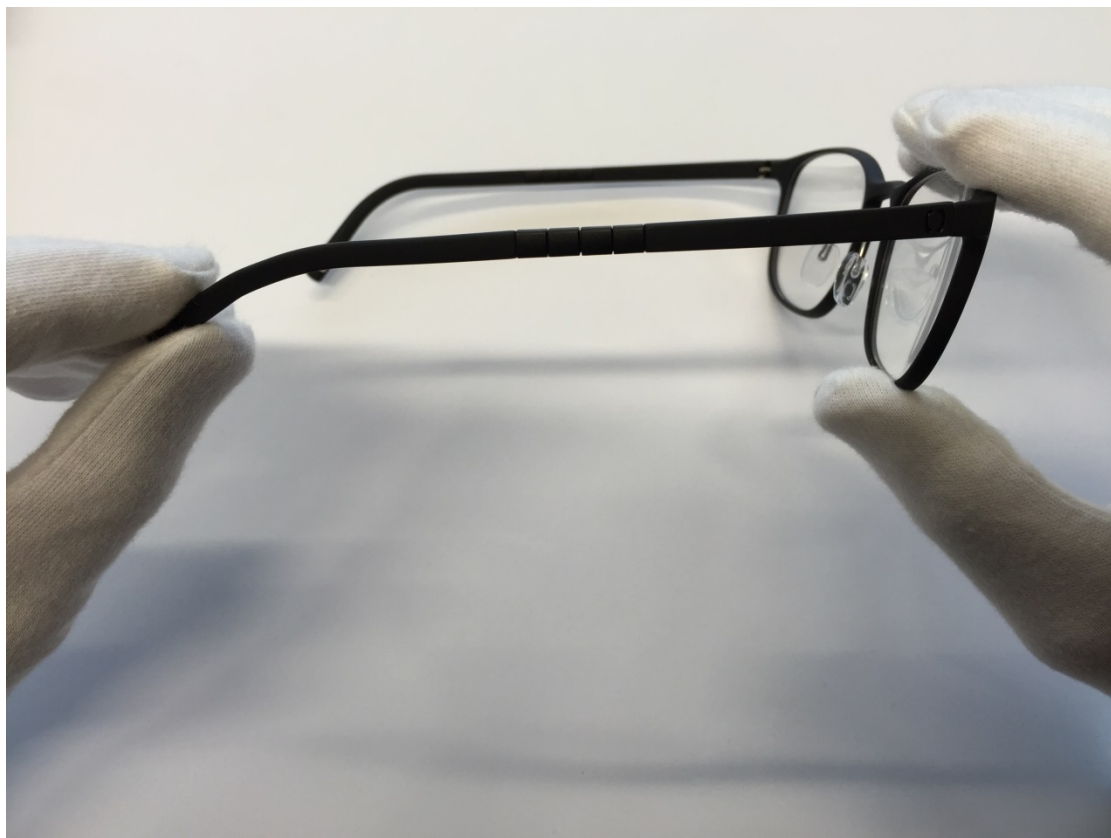
Assemble temple end and use a small amount of glue if necessary

RECOMMENDATION: For best stability, it is recommended to lengthen temple by 5mm (one block)

NOSE PADS ADJUSTMENT



TEMPLE ADJUSTMENT



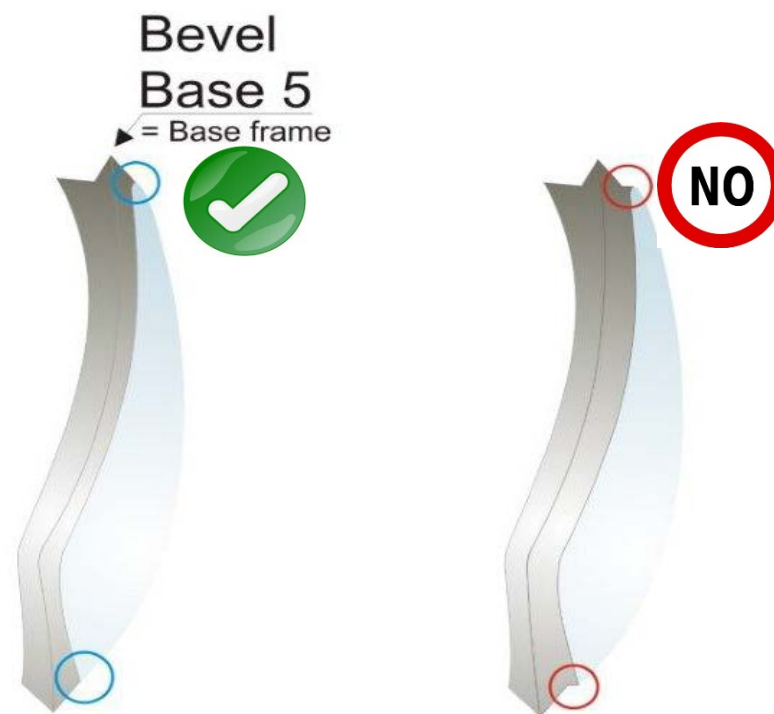
Straighten the temple using small steps




Adjust the temple end by bending in a small curve

You may heat the material up to 158 degrees Fahrenheit to ease adjustment

GLAZING



1. neubau frames have a 5 base curve. For best results, apply a 5 base bevel on edge of lens for all frames
2. The bevel of the prescription lens for metal frames should be ground close to the front edge of the prescription lens (please see .